



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200
Fax 613 632-5246

D3582-1-BENT Job Sheet 183793



Part No: D3582-1-BENT

Job Qty: 4 ea

Part Name: Skidtube Assembly BK117



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 9/26/18

Job Tracking No:

Due Date: 9/26/18

Created By: Michelle Gagnon-Donovan

Type: Stock

Description:

Note: DWG D3582 page 1 REV.E SHEET 1 IPP REV:A 14.01.17 NEW ISSUE DD VERF:JLM

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	4 Ea	9/26/18	9/26/18	0.00	0.00	Start Up Skidtubes		<i>MLG</i>
110	CNC Bend Skidtubes	4 pcs	9/26/18	9/26/18	0.26	0.90	CNC Bend Skidtube		<i>MLG</i>
120	QC	4 pcs	9/26/18	9/26/18	0.00	0.00	QC5		<i>MLG</i>
130	Packaging	4 pcs	9/26/18	9/26/18	0.00	0.00	Packaging3-1		<i>MLG</i>
140	QC21-SA	4 Ea	9/26/18	9/26/18	0.00	0.00	QC21		<i>21</i>

Part Op 110 - Bend tube as per program D3582 on CNC Bender and Dwg D3582. Folio 3, use bending aid D19632 2- cut fwd end
Descriptions: of tube as per dwg

130 - LOCATION : LG002

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
D2962-150	3.540 Outer Tube, Extrut	4 Ea (1 ea)	90-Start up Operation	<i>5108494</i>

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	D2962-150	4	68	0

Part Specifications

Specifications could not be found.

Plex 9/26/18 1:15 PM Dart.Gagnon.Michelle

Date: 09/26/18

Instruction: Various STCs
Exp. Date:
Inspector:
Revision:
Job No: 183793-1-BENT
Part: D3582-1-BENT
Serial No: 183793-1-BENT



1211 Avenue Street
Hawthorne, NJ 07042
TEL: 613 632-5200
Email: sales@jehero.com
www.jehero.com